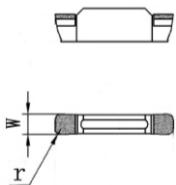
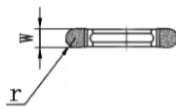
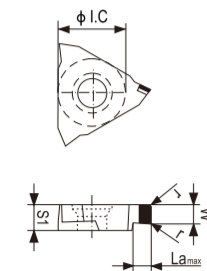


切槽刀片 CBN Grooving Inserts

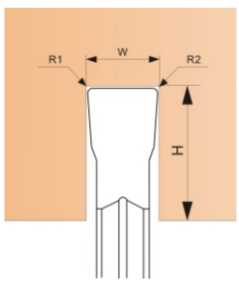
	订货编码 Order Code	刃口数量 Cutting Edges	尺寸参数 (mm) Dimension	
			W	r
	MGGN200-02	1, 2	2	0.2
	MGGN300-02/04/08	1, 2	3	0.2/04/08
	MGGN400-02/04/08	1, 2	3	0.4
	MGGN500-02/04/08	1, 2	3	0.8
	MGGN400-02	1, 2	4	0.2
	MGGN400-04	1, 2	4	0.4
	MGGN400-08	1, 2	4	0.8
	MGGN500-02	1, 2	5	0.2
	MGGN500-04	1, 2	5	0.4
	MGGN500-08	1, 2	5	0.8
	MGGN600-02	1, 2	6	0.2
	MGGN600-04	1, 2	6	0.4
	MGGN600-08	1, 2	6	0.8

	订货编码 Order Code	刃口数量 Cutting Edges	尺寸参数 (mm) Dimension	
			W	r
	MRGN200-R1.0	1, 2	2	1.0
	MRGN300-R1.5	1, 2	3	1.5
	MRGN400-R2.0	1, 2	4	2.0
	MRGN500-R2.5	1, 2	5	2.5
	MRGN600-R3.0	1, 2	6	3.0

	订货编码 Order Code	刃口数量 Cutting Edges	尺寸参数 (mm) Dimension				
			phi I.C	S1	W	La_max	r
	TGR/L-1.25	1, 2, 3	12. 7	4. 76	1.25	2.5	0.2
	TGR/L-1.50	1, 2, 3			1.50	3.9	
	TGR/L-2.00	1, 2, 3			2.00	3.9	
	TGR/L-2.50	1, 2, 3			2.50	5.4	0.3
	TGR/L-3.00	1, 2, 3			3.00	5.4	
	TGR/L-3.50	1, 2, 3			3.50	5.4	0.4
	TGR/L-4.00	1, 2, 3			4.00	5.4	

备注：槽刀刀片及配套刀杆可根据加工尺寸要求定制，请填写下表指定内容，可获得对应设计方案及报价；刀片材料选择另咨询刀具销售工程师。

Note: Grooving Inserts and corresponding tool holder can be offered based on the dimension requirements, please fill the following form, then you can obtain the solutions and the quotation. About selected the insert materials, you can consult our engineer.

形状 Shape	项目 Item	内容 Content
	刃宽 W (mm) Blade Width W (mm)	
	刀尖圆弧 Blade Radius R (mm)	
	被加工材质 Machining Materials	
	切槽深度 Groove Depth H (mm)	
	加工部位 Machining Part	☐ 外圆槽 Cylindrical Groove ☐ 内孔槽 Internal Groove ☐ 端面槽 Endsurface Groove
	配备刀杆长度 * 横截面大小 (mm) Tool Holder Length*Square (mm)	

非标切槽刀系列 Non-standard CBN Grooving Tools

图样 Drawing	订货编码 Order Code	尺寸 (mm) Dimension			
		L	W	H	R
	HG01-1.0	70	1.0	12	0.1, 0.2, 0.3
	HG01-1.5	70	1.5	15	0.1, 0.2, 0.3
	HG01-2.0	70	2.0	18	0.1, 0.2, 0.3
	HG01-2.5	70	2.5	20	0.1, 0.2, 0.3

图样 Drawing	订货编码 Order Code	尺寸 (mm) Dimension					
		L	B	W	a1	a2	H
	HG02-4.0	70	1.575	4	7°30′	15°±5′	12, 15, 18, 20
	HG02-5.0	70	2.058	5	7°30′	15°±5′	12, 15, 18, 20

备注：华菱超硬提供来图来样加工。

Note: Customers offer drawing, Halnn offer service.

